

**SECTION 5: Tooling Procurement, Inspection, and Maintenance**

Standard Operating Procedures .....	93
Punch and Die Maintenance .....	96
Electronic Inspection of Tooling .....	111

**SECTION 6: Troubleshooting Tablet Production Problems**

Advantages of Quality Tooling .....	115
Tablet Problems .....	115
Tooling Problems .....	122
Turret Guideway Wear .....	127

**APPENDIX**

Tablet Press and Tooling Manufacturers and Distributors .....	129
---	-----